

cimtas

NINGBO
MODULAR SKIDS
PIPE SPOOLS



CIMTAS NINGBO MODULAR SKIDS PIPE SPOOLS

ABOUT US



55,250 sqm
Fenced Area



27,000 sqm
Covered Area



Export
To
Globe

Fabrication Capacity



20,000 tons



1.5M Dia''

cimtas 沃达西(宁波) 钢管制造有限公司 NINGBO MODULAR SKIDS PIPE SPOOLS

Cimtas Ningbo is a market-leading, fully-owned Chinese subsidiary of CIMTAS, providing process & OEM piping systems, modularization, skid-mounted process assemblies, pressurized equipment and quick disconnect clamp assemblies to power, oil & gas, process and chemicals industries, with a global vision to be the-best-in-class. The strengths of CIMTAS Ningbo are unequivocal priority on safety, focus on employee engagement, excellence in customer satisfaction, world-class quality, on-time delivery, short cycle times and continuous improvement using the lean methodology.

Cimtas Ningbo is located at the Ningbo Export Processing Zone that is 13 km distance from the Ningbo Beilun port, which is the second largest deep-sea port in China.

Cimtas Group

- A subsidiary of ENKA with more than 47 years of experience
- 7 production shops, located in Turkey (6) and in China (1)
- Over 320,000 mt / year fabrication & manufacturing capacity

ENKA

- More than 500 projects in 46 countries, with a historical contract value of US\$ 48 billion
- Employs more than 16,500 personnel worldwide
- Among the world's top contractors since 1982 (Engineering News-Record(ENR))



www.cimtasnbo.com

HEALTH, SAFETY, ENVIRONMENT and QUALITY CERTIFICATION



LEED



ISO 14001:2015



SELO



AS9100D



EN ISO 3834-2



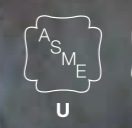
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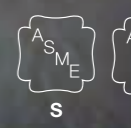
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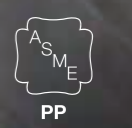
PED



ASME



ASME



ASME



NB/R



MANUFACTURING CAPABILITIES

METALLURGY & STANDARDS

MATERIALS GRADES

CS & LTCS	A234 WPB, A420 WPL6, SA105, A672 GrC70, API 5L B, API 5L X65, P235GH, P250GH, P265GH, P355NH, SA 350 LF1 & LF2, SA106 GrB & GrC, SA333 Gr6, SA516 Gr60 & Gr70, SA671 CC60, CVN down to @ -58 C
FINE GRAIN STEEL	16Mo3, 15Mo3
LOW ALLOY STEELS	SA335 P11, SA335 P22, SA335 P23, 13CrMo4-5, 10CrMo9-10, 15NiCuMoNb5-6-4
ALLOY STEELS	SA335 P5, SA335 P9, SA335 P91, SA335 P92, X10CrMoVNb9-1, X10CrWMoVNb9-2, WB36
STAINLESS STEELS	A790 UNS31803 (Duplex), SA312 S31254, SA312 TP304 / 304L, SA312 TP304H, SA312 TP316 / 316L, SA312 TP316H, TP316Ti, SA312 TP317 / TP317L, SA312 TP321, SA312 TP321 H, SA312 TP347 / 347H, 6Mo Super Austenitic, CVN down to @ -196C X5CrNi18-10, X5CrNiMoTi19-11-2, X6CrNiMoTi17-12-2, X6CrNiTi18-10
NICKEL ALLOYS	INCOLOY® Alloy 825, INCONEL® Nickel-, Chromium Alloy 625, ALLOY 20 UNS, N08020 INCOLOY® Alloy, 800HT®, MONEL® Nickel-, Copper Alloy 400, INCONEL Alloy C-276
SB 862 UNS	SB 862 UNS, R50400, (Titanium), Aluminum

PRODUCTION FLOW



BUSINESS LINES

PIPING FABRICATION



- Gas Turbine Piping
- Main Steam Piping
- Generator Piping
- Skid Piping
- Modularized Piping
- BOP Piping
- HRSG External Piping
- Chemical Plant Piping
- Desalination Plant Piping
- Pharmaceutical Plant/Skid Piping

BUSINESS LINES

MODULARIZATION



Pharmaceutical Skid

Detail Design & Engineering Power Plant Skids

- Accessory Modules
- Water Injection Modules
- Fuel Gas Modules
- Fuel Oil Skids
- Lube Oil Skids
- Purge Air Skids
- Flow Divider Units

Chemical Plant Modules

Desalination Plant Skids

Pharmaceutical Skids

Assembly Of

- Mechanical Systems
- E & I Systems
- Tubing
- Insulation and Heat Tracing

Complete Unit Testing

- Hydrostatic/Pneumatic
- Functional
- Electrical

BUSINESS LINES

ENERGY SERVICES



- Supply of piping and auxiliary components for maintenance, repair & overhaul operations
- Expedited solutions with short cycle deliveries
- Agility, flexibility, adaptability at project execution , advanced procurement and production planning

BUSINESS LINES

QUICK RELEASE FLANGES



4 Different Components

- 4 - Bolted Clamps
- Single Bolted Clamps
- Hubs
- Seals

Sizes:

- One Bolted Clamp: $\frac{3}{4}$ " - 3" (DN20 - DN80)
- Four Bolted Clamp: $2\frac{1}{2}$ " - 4" (DN65 - DN100)

ADVANCED TECHNOLOGY HI-TECH MACHINERY



cimtas
AUTO WELDING AREA
自动焊区域



Cold Bending Capacity:

- 1 NC Bending machine from 6" up to 8"
- 1 NC Bending machine from 2" up to 6"
- 1 CNC Bending machine from 1/8" up to 2 1/2"
- 2 NC Bending machine from 1/8" up to 2"
- 1 NC Bending machine from 1/2" up to 1 1/2"

Round Bending Capacity:

- 1 NC Bending machine from 1" up to 10"

LABORATORY AND MEASUREMENT INSPECTION AND TESTING



Vantage Laser Tracker (FARO)



TEST-MASTER Pro (TMP)



Phased Array Ultrasonic Test (PAUT)

- Constructed for the purpose of materials' internal verification
- Equipped with calibrated and well maintained testing facilities
- Engineers and operators trained and accredited by vendor and third party certifier
- Fully capable of all relevant tests for material verification
- Faro Vantage-E technology allows Cintas Ningbo's large welded products to achieve less than 0.1 mm tolerance ,deliver quick, simple and precise measuring solutions.

AWARDS



Excellence in Delivery



Excellence in Fulfillment



Excellence in Customer Centricity



Excellence in Performance

CIMTAS GROUP COMPANIES



OUR MISSION

To deliver **high quality** engineering, procurement, welded fabrication, assembly and installation services, **safely, on time** and at the **least total cost** of each customer.

OUR VISION

To be the **best-in-class** and **preferred** partner for the engineered and **integrated** solutions of the demanding construction projects.

OUR VALUES

- Safety, competency, development & leadership of our **employees**
- Satisfaction of our **customers** through operational excellence & flexibility
- Effective use of advanced **technology & information**
- Identification and roll-out of **best practices & lessons learned**
- Being **innovative** in everything we do & willingness to **change**
- Being ethically, environmentally & socially **responsible**

ÇİMTAŞ STEEL

Gemlik - Turkey

160,000 sqm Fenced Area
62,000 sqm Covered Area
70,000 t Annual Fabrication

ÇİMTAŞ PIPE

Gemlik - Turkey

120,000 sqm Fenced Area
60,000 sqm Covered Area
162,000 t Annual Manufacturing & Fabrication
42,000 t

ÇİMTAŞ MODULE & SHIPYARD

Gölcük - Turkey

270,000 sqm Fenced Area
55,000 sqm Covered Area
35,000 t Annual Fabrication

ÇİMTAŞ PRECISION MACHINING

Gemlik - Turkey

12,000 sqm Fenced Area
11,400 sqm Covered Area
430,000 Output hours Annual Fabrication

No.16, Yangzijiang South Road, Export Processing Zone,
Ningbo, Zhejiang, 315806, China

Phone: +86 574 5621 5599
Fax: +86 574 5621 5595
info@cimtasnbo.com
sales@cimtasnbo.com
www.cimtasnbo.com

